A
tomic clocks and precision
timing are at the core of almost
every aspect of global naviga-
tion satellite systems (GNSS). A GNSS re-
ciever determines its position with respect
to a subset of the constellation of orbiting
satellites by measuring the time taken by
a radio frequency (RF) signal to travel the
distance between the satellite and the re-
ciever. Through a multilateration process,
the receiver is able to determine its three
spatial coordinates and clock offset from
information from a minimum of four sat-
ellite signals. Nanosecond-level timing is
typically required for positioning with a
precision and accuracy of 1 meter.

In most GNSS receivers, the clock is in
the form of a temperature-compensated
quartz crystal oscillator (TCXO). These
small, low-power and low-cost frequency
references are sufficient for most basic
GNSS functions and allow the receiver to
access, for example, the Standard Position-
ing Service (SPS) of the Global Position-
ing System (GPS). In a normal positioning
process, the receiver clock is implicitly syn-
chronized to GPS Time by the algorithm
that also determines the position.

However, in certain circumstances, it
is advantageous to have a receiver refer-
ce once clock more stable than a TCXO,
particularly over long periods. Once ini-
tially synchronized, such a clock would
allow, for example, positioning with only
three satellites since one variable, the re-
ciever time, would already be determined.
Several other, more subtle advantages are
discussed toward the end of this article.

Over the last six years, the National
Institute of Standards and Technology
(NIST) and several commercial compa-
nies have been funded by the Defense
Advanced Research Projects Agency
(DARPA) to develop highly miniaturized,
low-power atomic frequency references for

Innovation Insights

with Richard Langley

Modern-day John Harrisons
are miniaturizing
atomic clocks.

CLOCKMAKERS DOWN THROUGH THE AGES have toiled long and hard
to improve clock stability — to try to make a clock which keeps constant
time, or as constant as possible. The need for such a clock to improve
18th-century navigation led John Harrison to develop a series of marine
chronometers, each more stable than the previous. He finally produced the
H4, which permitted longitude to be determined with an error of no more
than 30 minutes, even after a sea voyage lasting almost half a year.

All clocks contain an oscillator or frequency reference. How well a
clock keeps time depends on the stability of this reference. Harrison’s
oscillating springs and escapements gave
way to more accurate quartz crystals and
electronic circuitry. Mass-produced quartz-
crystal oscillators now are found in virtually
every piece of electronic equipment, from
wristwatches to GPS receivers. But they
are susceptible to environmental factors
such as a changing ambient temperature.

The quartz-crystal oscillators in
GPS receivers, even if temperature
compensated, still have instabilities leading
to clock errors that must be estimated by
the GPS receiver when computing its fix
or otherwise eliminated. What if a GPS
receiver’s clock was sufficiently error-free
that it did not perturb the position fix?
The fix could then be obtained with fewer
satellite signals — as few as three for a
complete three-dimensional fix. Atomic
frequency references significantly outperform quartz-crystal oscillators but
they are bulky and consume lots of power — hardly an option for a handheld
GPS receiver. But just as John Harrison worked to develop a portable clock
with a stability approaching that of observatory clocks of his day, so are
modern-day John Harrisons working to miniaturize atomic clocks — down
to the size of chip on a printed circuit board — so that they can be used in
handheld devices such as GPS receivers.

In this month’s column, we look at the fabrication and performance
of chip-scale atomic frequency references. These new marvels of
miniaturization will be moving from the lab to the factory any day now.

“Innovation” is a regular column that features discussions about recent advances in GPS technology and its
applications as well as the fundamentals of GPS positioning. The column is coordinated by Richard Langley
of the Department of Geodesy and Geomatics Engineering at the University of New Brunswick, who wel-
comes your comments and topic ideas. To contact him, see the “Contributing Editors” section on page 10.
use in portable, battery-operated applications such as GNSS receivers. The goals of this program are to develop a fully functional atomic clock with a volume below 1 cubic centimeter (roughly the size of a large integrated circuit “chip”), a power dissipation below 30 milliwatts (mW), and a fractional frequency instability below $10^{-11}$ at an averaging time of 1 hour. If these goals are achieved, this would represent an improvement by a factor of 100 in size and power dissipation over the current state of the art in compact atomic standards. It also represents an improvement in frequency stability at one hour by over three orders of magnitude over what is typically achieved with a quartz-crystal passive frequency reference of comparable size and power dissipation.

The field of micro electromechanical systems (MEMS) deals in large part with the fabrication of sub-millimeter physical structures using photolithographic patterning and chemical etching. Many of the tools are similar to those developed for the microelectronics industry but are used to make devices that are mechanically active as well as electrically active. Key technologies made possible by MEMS include the airbag accelerometer and the digital signal processor found in many large-screen televisions. In addition to small size, and correspondingly low thermal power dissipation, MEMS offers the advantage of parallel fabrication of many devices on the same wafer, which can reduce manufacturing costs for large enough instrument volumes.

Chip-scale atomic clock (CSAC) technology combines the use of MEMS processing with innovative atom excitation techniques and a recently developed semiconductor laser technology. These three advances allow miniaturization of the clock physics package by almost a factor of 100 in volume over those of previously developed systems. Complementary improvements in the size and power of gigahertz oscillators and advanced, low-power micro processing for the implementation of servo systems have allowed the newly developed physics packages to be integrated into complete prototype stand-alone atomic clocks. As reliability and manufacturability of these devices improve, insertion into applications is likely to follow.

**Clock Physics Package**

The heart of any atomic clock is the “physics package,” which contains the alkali atoms, such as those of rubidium or cesium, that provide the precise periodic oscillation on which the clock is based. Because of the importance of this element in the clock, and because of the role that fundamental physics plays in determining its size, work has focused in large part on this subsystem. However, any complete (passive) frequency reference also requires a local oscillator (LO) to generate the initial (unstable) frequency that interrogates the atoms, and a control system that implements the correction process. The interaction between these three subsystems is illustrated in FIGURE 1.

In a conventional vapor cell atomic clock (see FIGURE 2a), the atomic transition is excited through the direct application of a microwave field to the atoms. Atoms are first prepared in one of the hyperfine-split ground state sublevels by an optical field from a lamp. The microwave field couples the two hyperfine split ground-state sublevels, generating an oscillating magnetic moment in the atom at the microwave frequency. The change of the atomic state implicit in this oscillating moment is monitored through the change in absorption of the optical field used to prepare the atoms.

One difficulty with this conventional vapor cell clock configuration is that the cell is typically placed inside a microwave cavity; the cavity confines the microwaves in the vicinity of the atoms and reduces Doppler shifts that can be present when a traveling wave microwave field is used. In order to be resonant, the simplest microwave cavities must be no smaller than roughly one half the wavelength of the microwave radiation (3.2 centimeters in the case of cesium). This imposes limits on how small the physics package can be made.

Most designs for microfabricated, chip-scale atomic clock physics packages avoid the difficulty associated with the wavelength of the microwave radiation through the use of coherent population trapping (CPT) excitation of the atomic transition used to stabilize the LO (see FIGURE 2b). In this technique, two light fields, separated in frequency by the atomic ground-state hyperfine splitting, are simultaneously
incident on the atoms. The nonlinear behavior of the atoms generates a coherence (and therefore an oscillating magnetic moment) at the difference frequency of the two optical fields. The amplitude of this coherence can be measured by monitoring the absorption of the atomic sample: When the difference frequency between the optical fields is near the atomic hyperfine splitting frequency, the absorption by the sample decreases.

A convenient way of generating the two-frequency optical field is through modulation of the injection current of a diode laser. When locked to the atomic transition, this modulation frequency (generated by the LO) is stabilized over long periods and becomes the output of the atomic clock. Most diode lasers, however, require around 100 mW of electrical power to operate and are difficult to modulate at gigahertz (GHz) frequencies. Vertical-cavity surface-emitting lasers (VCSELs), refined over the last 10 years or so, have very low (sub-milliamp) threshold currents and therefore require very little power to operate. A VCSEL is fabricated by growing layers of materials with differing indices of refraction to form multilayer mirrors called Bragg reflectors above and below a gain region on a wafer. The Bragg reflectors typically have very high reflectivity, which results in a very low threshold current. In addition, many of these lasers were designed for optical communication systems and therefore have high modulation bandwidths, sometimes approaching 10 GHz. A schematic of the laser structure and a photograph of a mounted laser die are shown in Figure 3.

Atomic clocks based on this CPT excitation mechanism are not restricted in size by the wavelength of the microwave radiation, because no microwave field is applied to the atoms, and no microwave cavity is required. As a result, a highly compact atomic clock can be made with this method. Table-top experiments implementing atomic clocks based on this method have achieved short-term fractional frequency instabilities below $2 \times 10^{-12}$ for an averaging time of 1 second.

Alkali Vapor Cells

Perhaps the most important way in which MEMS impacts the design of chip-scale atomic clocks is in regard to the alkali vapor cell that confines the atoms. In more conventional atomic clocks, the cell is fabricated by glass-blowing: windows are attached to the ends of a glass tube, a filling tube is attached to the side wall, the system is pumped down, and alkali metal (rubidium or cesium) is distilled into the cell. By contrast, the MEMS alkali vapor cells in most CSACs are made by etching a hole in a silicon wafer a few hundred micrometers thick, and then bonding thin glass wafers on the top and bottom surface. Alkali atoms can be confined in the interior volume of the structure before the second glass wafer is attached. A schematic of the MEMS cell geometry and a photograph of a complete cell are shown in Figure 4.

Cell fabrication with this method has several critical advantages over the conventional method. First, the method enables the fabrication of cells with very small volumes, since the hole in the silicon wafer is defined by lithographic patterning. Second, the method is highly scalable. The cells typically fabricated for our physics packages are about 1 millimeter in size; however, almost no changes to the basic cell-filling process would be required to make cells of considerably smaller size. Third, the method allows many cells to be made simultaneously on a single wafer stack with the same process sequence. This should lead to a substantial reduction in cost for atomic clock physics packages. Finally, the planar structure allows for easy integration with other optics and electronics. In particular, the light field required for CPT excitation of the atoms can conveniently enter and leave the cell through the glass windows.

CSAC Physics Packages

Because of their small size, the cells must be heated to near 100° Celsius in order to have a vapor pressure of alkali atoms sufficient to give a reasonable signal. Cell heaters can be fabricated by depositing a thin (30 nanometer) layer of indium tin oxide (ITO) onto a glass substrate. ITO is a convenient material for this type of heater since it is both transparent and conductive. It therefore allows current to be passed through it (to heat the cell) and also can be placed over the cell windows to make good thermal contact with the cell without obstructing the passage of the light. Alternatively, a thin serpentine trace of metal can be deposited near the edges of the cell to serve as an ohmic heater.

The cell and heaters are integrated with an optics assembly, which generates the light beam used to excite the atoms. The optics assembly typically comprises a VCSEL die, a wave plate to create circular polarization, a neutral density filter to attenuate the light power, sometimes a lens to collimate the light beam, and a polarizer to maintain a constant output polarization. A small photodiode is placed on the side of the cell opposite the laser to
detect the transmitted optical power. Two basic geometries are used in the integration. In vertically integrated chip-scale atomic clocks, the components (such as laser, optics, and cell) are stacked on top of each other to form a sort of millimeter-scale tower, as shown in FIGURES 5a and 5b. In horizontally integrated devices, the light from the laser is first reflected parallel to the wafer surface and the optics and cell are implemented on the surface of the wafer to allow horizontally propagating light to pass through. The light is then reflected back down to the wafer surface into a photo detector. A schematic of a horizontally integrated device is shown in FIGURE 5c.

**Local Oscillator and Control System**

A compact, low-power voltage-controlled oscillator (VCO) capable of generating a signal at a subharmonic of the 6.8 GHz (rubidium) or 9.2 GHz (cesium) atomic resonant frequency is needed to drive the physics package. Commercially available VCOs can be used and consume in the range of 20 to 40 mW. This subsystem can be constructed from individual parts that include commercially available ceramic micro-coaxial resonators with loaded Q-factors in the range of 100.

Thin-film bulk acoustic resonators are another promising resonator technology that promise higher Q-factors at gigahertz frequencies and corresponding reduction in the LO phase noise. The oscillator shown in FIGURE 6a, based on a microcoaxial waveguide resonator, operated with a DC power less than 5 mW and was typically run at -2 mW; at this power level it produced about 0.25 mW of RF power at 3.4 GHz into a 50 ohm load. It could be tuned over -3 MHz with a weakly coupled varactor diode. When the local oscillator is locked to the atomic resonance, its stability improves significantly, as shown in FIGURE 6b. Stabilities in the range of $10^{-10}$ at one second are typical of most current prototype chip-scale atomic clocks; the stability improves with increasing averaging time to about $10^{-11}$ at one hour. Often, the VCO is locked with a low-power phase-locked loop (PLL) to a 10 MHz quartz-crystal oscillator; this low-frequency oscillator then serves as the output of the clock. The use of such an oscillator increases the power required to operate the instrument but it improves significantly the phase noise. Also, the 10 MHz output frequency is more suitable for many applications. In addition, the modulation of the LO needed to lock it to the atomic resonance can be generated in the PLL leaving the 10 MHz output unmodulated.

A control system processes the output from the physics package and sends a signal back to the local oscillator to stabilize its frequency. This control system is typically implemented digitally with a low-power microprocessor. In addition to stabilizing the LO frequency, the control system also carries out other functions such as stabilizing the cell (and perhaps the laser) temperature, locking the wavelength of the laser to the center of the optical transition in the atoms, and monitoring parameters critical to the operation of the instrument such as the laser output power (see FIGURE 7).
Performance
As previously mentioned, most CSACs have frequency instabilities in the range of $10^{-10}$ at 1 second, integrating down to something below $10^{-11}$ at 1 hour. The limitations for short integration times (between 1 and 100 seconds) are the rather large transition linewidth (typically several kilohertz at 6.8 GHz or 9.2 GHz) and modest signal size. The linewidth is determined primarily by the size of the vapor cell and is therefore a factor of 10 or more larger than the linewidth in larger vapor cell atomic clocks.

The instabilities at long integration times arise from several sources. Changes in the laser temperature cause time-varying AC Stark shifts (resonance frequency shifts associated with a changing light intensity), while changes in the cell temperature cause shifts due to changing properties of the interatomic collisions. While these shifts can be mitigated to some extent through design, cell and laser temperature stabilities in the 10 millikelvin range are still required over long time periods to maintain the $10^{-11}$ fractional frequency instability.

Current prototypes have a total volume of about 10 cubic centimeters and run on roughly 100 mW of electrical power. However, it is expected that new designs will reach the 1 cubic centimeter volume goal by the end of 2007. The 30 mW power goal will also probably be reached, but only for instruments without the 10 MHz output. An extra 10—20 mW will probably be needed to generate this 10 MHz output. It is interesting to compare the combined power-stability performance of chip-scale atomic clocks with other types of frequency references. As shown in FIGURE 8, a 30 mW CSAC capable of 1 microsecond timing over 1 day would be a significant departure from the tradeoffs that currently exist in the field of precision timing.

Reliability is a serious concern for all atomic clocks, but particularly for instruments that might be used in mission-critical technologies like GNSS. A major source of failure is the VCSEL that is used to drive the atomic resonance. In order to avoid having power-hungry cooling, the VCSEL temperature must be stabilized somewhat above the maximum of the expected range of ambient temperatures, which for some applications might be $-40^\circ$C to $+80^\circ$C. Recent results from accelerated lifetime testing have indicated that a VCSEL lifetime of more than six years is possible at an operating temperature of 90°C.

Applications to GNSS
Small low-power atomic clocks could enhance the performance of GNSS receivers in a number of important ways. Perhaps the most significant of these is the enhanced code-acquisition capability that precise long-term timing allows.

In order to acquire a generic GNSS code, the receiver must do a search in both frequency and time to determine the unique receiver frequency and time that gives a high correlation between the receiver-generated code and the code received from the satellite. If the uncertainties in the receiver frequency and time are large, this search can require considerable processing power, particularly when the received signal is weak or when the code is long, as in the case of the GPS P(Y) code.

For example, in indoor environments where the signals from the satellites are attenuated by building material, the reduced signal-to-noise implies that a longer integration time is required to determine the correlation function for each time-frequency search bin. This in itself results in a longer code-acquisition time. In addition, a longer integration time means that each frequency search bin is narrower, and therefore that more searches are required to determine the correct receiver frequency offset. A precise knowledge of both frequency and time would enable the receiver to narrow the search window over both quantities and therefore acquire the code in a shorter time.

Similar considerations apply for acquisition of the P(Y) code, even under normal signal strength conditions, and these have implications with regard to sensitivity of the receiver to jamming and interference. For many (especially older) military receivers, P(Y) acquisition is done by first acquiring the C/A code, which has a much shorter code length, determining the time from this signal, and then using this time information to acquire the P(Y) code. While this acquisition process works well under many circumstances, it is considerably disadvantageous in a jamming environment, since the C/A code is broadcast over a much narrower bandwidth than the P(Y) code and is therefore much more susceptible to jamming. If a small clock is available to the receiver and timing to within 1 millisecond can be achieved over long periods, acquisition of the C/A code is not required.

Another advantage of precise time knowledge to GNSS receivers is that position can in principle be determined when fewer than four satellites are in view. Since the receiver time is a known variable, only three unknowns remain in the position-time solution and therefore only three independent pieces of information are required to trilaterate. This might be particularly important in urban environ-
components, where buildings and other obstacles regularly impede the receiver’s view of satellites.

Finally, a precise clock can allow a receiver on the Earth’s surface to better determine altitude. Normally, the vertical component of the position solution is the least well known because of the effect of geometric dilution of precision and uncertainties in modeling atmospheric delay. Since the receiver cannot see satellites below the horizon, the time uncertainty in the receiver is more tightly connected with the vertical uncertainty in position than it is with the horizontal uncertainty.

Conclusion
Chip-scale atomic clocks, with a volume of 1 cubic centimeter and running on 30 mW of power, are nearing commercial reality. These instruments promise fractional frequency stabilities in the $10^{-11}$ range, allowing microsecond timing over one day and millisecond timing over one year. Atomically precise timebases for portable, battery-operated GPS receivers would allow a range of new capabilities including improved resistance to jamming and interference, faster acquisition time, and more reliable receiver operation.

These instruments are based on a convergence of three disparate fields: atomic physics, microelectromechanical systems, and low-power semiconductor lasers. Other instruments are also being developed based on similar fabrication methods and designs. These include atomic magnetometers with sensitivities approaching those of superconducting quantum interference devices (SQUIDS) and navigation-grade gyroscopes.

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FURTHER READING

- **Chip-Scale Atomic Clocks**


- **Time, Frequency, and Atomic Clocks**


- **Micro-electro-mechanical Systems Technology**

- **GNSS Frequency Standards**
